

TOY WAGEN

MK2 Speaker Grill Installation Guide



Step 1: Remove the stock speaker grill. Simply squeeze the prongs on the back together in 4 places and it pops right off of the grill carrier.



Step 2: Remove the stand-offs that were for the stock grill.



I used a composite cut-off wheel on a standard Dremel type tool to cut off the stand-offs as shown below.



As you can see, the stand-off has been removed. There is now a flat ring all the way around the grill carrier.



Step 3: Now we need to glue the Toywagen replacement grill into position.



Carefully apply ABS Cement (typically used to glue ABS plumbing pipe together) to the flat area around the carrier. Try not to get cement on the vertical surfaces. Cement should also be applied to the outermost 1/8" around the new grill. **THE GLUE MUST BE APPLIED TO THE SMOOTH SIDE OF THE NEW GRILL!** Follow all safety precautions on the cement label.



Once the cement is applied to both sides, carefully align the new grill so that it is aesthetically pleasing (straight). Once the two parts are together it will be very difficult to adjust. Press the two parts together and apply weight as shown. A quart size paint can with about 8-10 lbs on top works great. Let this sit for 20 minutes.



Step 4: Put the speaker back on the carrier piece, and you're almost done!



Hook up your wires and put the carrier back in the map pockets.

Enjoy your new doors!

Thanks for shopping
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Email questions or
comments to:
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